Cold Rolled Products Quality Assurance Pack



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1. Introduction

Hi-SPAN is one of the UK's leading suppliers of Cold Rolled Products with over 60 years' experience within construction industry. Hi-Span offer a range of Purlins, Rails, Channels and Eaves Beams designed for use in a range of situations. Not only does Hi-Span offer a fully comprehensive range of sections but also the facility to manufacture bespoke sections to meet client's individual needs.

Hi-Span has a deserved reputation within the industry for its excellent customer service and is always striving to build this further and to form new partnerships. Hi-Span offers a comprehensive range of resources in addition to a Technical Helpdesk in order to aid designers in achieving the most economical solutions to cold rolled designs.

We receive a number of requests from customers asking for details of the level of our approvals, accreditations and certifications as an approved stell supplier. To simplify the process, we have put together this pack, which contains copies of all our certificates and policy documents, demonstrating our ongoing commitment to recognised procedures and proven working practices.

COMPANY CONTACT DETAILS:

Ayton Road

Wymondham

Norfolk NR18 ORD

Phone: 01953 603081

www.hi-span.com

OFFICE CONTACTS:

Managing Director	James Whitwham
Hi-Span Director	Ben Beaugeard
Technical Director	Gareth Graham
Hi-Span Manager	Gary Cole-Wilkin
Health & Safety Manager	William Bailey
Safety, Health, Environment & Quality Manager	Wayne Munns
Production Manager	Mark Lambert

BANK DETAILS:

Account No:	21511262
Sort Code:	40-47-27
Bank:	HSBC
Account Name:	Hi-Span Ltd
Bank Address:	2 Market Place, Wymondham, NR18 0AP
Company VAT:	105 2804 09
Company Reg:	355060

2. Quality Assurance Response

Quality is important to our business because we value our customers. We strive to provide our customers with products and services which not only meet, but exceed their expectations.

We are committed to continuous improvement and have established a Quality Management System which provides a framework for measuring and improving our performance.

We have implemented the following systems and procedures to support us in our aim of total customer satisfaction, and continuous improvement throughout our business:

1. Regular gathering and monitoring of customer feedback (including a customer complaints procedure);

2. Selection and performance monitoring of suppliers

2.1 All incoming supplies are subject to inspection

2.2 Non-conforming material(s) are quarantined until confirmation of acceptance / rejection is made by a Quality representative

2.3 At all times material is handled and stored in a manner to prevent damage where practical to avoid deterioration on whether sensitive material

2.4 Where practical, stock gets rotated

2.5 Where possible / practical, we source our steel from BES6001 manufacturers;

3. Inspection of final product to reduce number of possible errors;

4. Adequate identification of steel to ensure traceability through to cast identity of manufacturer. Test certificates are available if requested;

5. Training and development for our employees to improve their ability to succeed;

- 6. Regular audit of our internal processes;
- 7. Measurable quality objectives which reflect our business aims;
- 8. Management reviews of audit results, customer feedback and complaints.

Our internal procedures are reviewed regularly and form our Quality Manual, which all staff have access to. We expect all our staff – from Managing Directors downwards – to buy into the ethos and always strive to improve.

3. H&S Policy Statement



HI-SPAN LTD HEALTH & SAFETY POLICY

Statement of Policy

Hi-Span Ltd is committed to ensuring the health, safety, and welfare of all employees, contractors, visitors, and others who may be affected by our activities. We recognize that health and safety are essential to our business operations, and we strive to create a safe working environment that promotes the well-being of all individuals.

Our Health & Safety Commitments

1. Compliance with Health & Safety Legislation

Our organization ensures compliance with all applicable health and safety laws, industry standards, including the Health and Safety at Work Act 1974 and commit to implementing best practices across all operations. We adhere to BS EN ISO 45001: 2018 as a framework for our Health & Safety Management System .

2. Risk Management and Hazard Control

We proactively identify, access, and control risks and hazards to prevent incidents, injuries, and occupational illnesses. Risk assessments are conducted regularly, and control measures are implemented to minimize risk to the lowest reasonably practicable level.

3. Employee Engagement and Training

We empower employees to take ownership of health and safety practices by providing regular training and clear communication. We ensure that employees are fully aware of their responsibilities and the safety protocols relevant to their roles.

4. Safety Equipment and Resources

We provide the necessary safety equipment, tools, and resources to ensure a safe working environment. This includes personal protective equipment (PPE), safety protocols, and emergency procedures to handle potential hazards effectively.

5. Incident Reporting and Investigation

All incidents, near-misses and safety concerns must be reported promptly. We investigate each incident to identify root causes and take corrective action to prevent recurrence. This approach helps us improve our health and safety practices continuously.

6. Setting Health & Safety Objectives

We establish specific health and safety objectives and regularly monitor, measure, and review our performance to meet or exceed these goals. Continuous improvement in health and safety is integral to our operations.



7. Promoting a Safety Culture

We encourage a proactive safety culture where every individual understands and accepts their responsibility to contribute to a safe working environment. This includes fostering open communication and encouraging employees to voice any concerns.

Policy Review and Communication

This Health & Safety Policy reviewed annually and updated as necessary to reflect changes in operations, legal requirements, or best practices. The policy is communicated to all employees and made available to contractors and visitors as needed.

4. Environmental Policy



HI-SPAN LTD ENVIRONMENTAL POLICY

Statement of Policy

Hi-Span Ltd is committed to responsible environmental stewardship and recognizes the importance of protecting the environment for future generations. We strive to minimize our environmental footprint, comply with all applicable laws and regulations, and foster a culture of sustainability throughout our operations.

Our Environmental Commitments

1. Pollution Prevention and Waste Reduction

We are dedicated to preventing pollution, reducing waste, and minimizing emissions through responsible management of our resources, processes, and waste streams.

2. Sustainable Resource Use

We aim to use resources efficiently, including energy, water, and raw materials, and we prioritize the use of renewable and sustainable resources whenever possible.

3. Compliance and Continuous Improvement

We commit to complying with all relevant environmental laws, regulations, and standards. We adhere to BS EN ISO 14001: 2015 as a framework for our Environmental Management System. Through continuous improvement, we enhance our environmental performance and integrate sustainable practices across our operations.

4. Employee Training and Engagement

We ensure that our employees are aware of the environmental impact of their activities and are trained to carry out their roles in an environmentally responsible manner. We encourage active participation and input from employees at all levels.

5. Setting and Reviewing Environmental Objectives

We establish measurable environmental objectives and targets, regularly review our environmental performance, and make data-driven adjustments to meet or exceed our environmental goals.

Policy Review and Communication

This Environmental Policy is reviewed annually and updated as needed to ensure its continued relevance and effectiveness. It is communicated to all employees, partners, and stakeholders, reinforcing our commitment to a sustainable and environmentally conscious approach to business.

5. Quality Policy



HI-SPAN LTD QUALITY POLICY

Statement of Policy

Hi-Span Ltd is committed to achieving and sustaining excellence in all aspects of our products, services, and operations. We believe that quality is the responsibility of every individual within the organization, and is integral to our core values and business strategy.

Our Quality Commitments

1. Customer Satisfaction

We prioritize customer needs and strive to exceed their expectations. Our aim is to deliver products and services that not only meet but surpass customer requirements in terms of quality, reliability, and consistency.

2. Continuous Improvement

We are dedicated to continually improving our processes, products, and services. By actively seeking feedback and implementing improvements, we foster an environment of innovation and progress.

3. Compliance and Best Practices

Our organization ensures compliance with all relevant regulatory requirements, industry standards, and best practices. We adhere to BS EN ISO 9001: 2015 as a framework for our Quality Management System.

4. Employee Empowerment and Training

We believe that quality is a shared responsibility. We empower our employees through ongoing training and resources to maintain high standards and encourage participation in quality initiatives.

5. Quality Objectives

We establish measurable quality objectives, regularly review our performances, and make data-driven decisions to ensure we meet our quality targets and objectives.

Policy Review and Communication

This Quality Policy is communicated to all employees, reviewed annually, and revised as necessary to reflect the changing needs or our customers, organization, and industry.

6. Drugs and Alcohol Policy



HI-SPAN LTD

DRUGS & ALCOHOL POLICY STATEMENT

Statement of Policy

Hi-Span Ltd provide a work environment which aims to ensure, safety and productivity of all employees. The company acknowledges that the use of drugs and alcohol may impair an individual's capacity to perform their job safely, efficiently and with respect for work colleagues and customers. The use of such substances may result in the risk of injury or a threat to the wellbeing of the impaired employee, other employees, and customers as well as members of the public.

The policy of Hi-Span Ltd is that employees must not be under the influence of alcohol or drugs when performing and work duties for the company, at the workplace or otherwise, including (but not limited to) the circumstances set out below. Employees must not commence work or return to work whilst under the influence of drugs and alcohol.

The consequences for breaching this policy will include disciplinary action up to and including termination of employment.

Use of company vehicles

Company vehicles are not to be driven by anyone who is under the influence of alcohol or drugs. The company will not accept liability for any damages to a company vehicle, injury to any person, or damage or injury to any third party, incurred while the driver of the company vehicle is in breach of this policy or of the law. All liabilities shall rest with the person operating the company vehicle.

Machinery

No machinery is to be operated or used by anyone who is under the influence of alcohol or drugs.

Prescription drugs

If you take prescription drugs, please check with your doctor to establish if the use of the drug will impact on your work performance and particularly your ability to operate machinery or drive vehicles. If it will, please obtain this advice in writing from your doctor and provide it to your manager or supervisor before undertaking any work that may be impacted by you taking prescription drugs.

Smoking

Hi-Span Ltd observes a no smoking policy in all premises, including the company vehicles. Should employees wish to smoke, they are to do so at the designated smoking shelter and in their own beak times, not during work hours.

This policy is communicated to all employees and organizations working on our behalf, is available to interested parties upon reasonable request and will be reviewed annually by management and where deemed necessary will be amended and re-issued.

7. Modern Slavery Policy



HI-SPAN LTD

MODERN SLAVERY AND HUMAN TRAFFICKING POLICY

Statement of Policy

Hi-Span Ltd are committed to implementing systems and controls aimed at ensuring that modern slavery is not taking place anywhere within our organization or in any of our supply chains. We expect that our suppliers will hold their own suppliers to the same standards.

Modern slavery is a crime and a violation of fundamental human rights.

Hi-Span Ltd expects everyone working with us or on our behalf to support and uphold the following measures to safeguard against modern slavery:

- 1. We have a zero-tolerance approach to modern slavery in our organisation and our supply chains.
- 2. The prevention, detection and reporting of modern slavery in any part of our organisation or supply chain is the responsibility of all those working for us or on our behalf. Workers must not engage in, facilitate or fail to report any activity that might lead to, or suggest, a breach of this policy.
- 3. We are committed to engaging with our stakeholders and suppliers to address the risk of modern slavery in our operations and supply chain.
- 4. If we find that other individuals or organisations working on our behalf have breached this policy, we will ensure that we take appropriate action. This may range from considering the possibility of breaches being remediated and whether that might represent the best outcome for those individuals impacted by the breach to terminating such relationships.

This policy is communicated to all employees and organizations working on our behalf, is available to interested parties upon reasonable request and will be reviewed annually by management and where deemed necessary will be amended and re-issued.

8. Terms & Conditions

HI-SPAN LIMITED HI-SPAN STANDARD TERMS & CONDITIONS Until such time as the property in the Gaode passes to the Casterner, the Seler will be endfied to require the Casterner to deliver up the Casde to the Seler. If the Casterner taits to do so immediately, the Seler may enter upon any premises of the Casterner or any third party there the Casterner shorts and endformer taits to do so immediately, the Seler may enter upon any premises of the Casterner of the Seler. 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"Consumer" means a consumer is defined in the Consumer Protection Act 1987 and within the meaning of the "Consumer" means the contract for the sale by the Seller to the Customer and the Customer and the Seller under the Constant "Customer" means the contract for the sale by the Seller to the Customer are the Customer and the Seller under the Constant "Customer" means the profile to be paid by the Customer to the Seller under the Constant "Customer" means the profile of the Customer of the Seller under the Constant "Seller" means the profile of the Customer of the Seller under the Constant "Seller" means the Seller's self-classified (registered number 350500) its servants, agents, employees and sub contractors. "Seller" means the Seller's self-classified (registered number 350500) its servants, agents, employees and sub contractors. "Seller" means the Seller's self-classified (registered number 350500) its servants, agents, employees and sub contractors. 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Nothing in these Conditions will either resistint the labelity of the Setter for dearth or personal injury which arrives out of the melgiplence of the Setter or where the Coulsamers is hold a consumer, affect the statulary right of the Cashmer. The Statutory rights of the Cashmer are similarly not affected by these Conditions where the Coods are sold under a Statutory rights of the coulsance are similarly not affected by these Conditions where the Coods are sold under a Whith the Setter and or collegation to do as units. Setter may also once cater and conditions with the contract by reason only in the order that the goods which are proved to the Setter not be in accordance with the contract by reason only in the destinesting or materinas application (1). 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PRICE OF GOODS PRICE PRICE OF GOODS PRICE PRICE OF GOODS PRICE 4 4.2 4.3 4.3.1 4.3.2 PROPER MALEURE The State will nother be liable to the Constrants more be in breach of the Constract because of a delay in performing, or any failure to perform, any obligations under the Contract, if the delay or failure was due to any cause beyond the Selfer's reasonable control. At Office (problem), the following will be regarded as some of the causes beyond the Selfer's reasonable control. 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This can be for Goods supplied under any other contract between the Castorner and the Seler. The right applies in spite of any damage the Castracter interest (shot before and the any updament) on the camount unpuid at the rule of 3 per cont per annum above the Barak pet base rule too make to time. Interest will apply unit payment in bit is 11. Time of payment with the of the essence of the Cantact. The of payment will be of the essence of the Cantact. The Castra was now they are manufactured. 5.3 5.3.1 breakdown in machinery. WAIVER No time indugence or waiver of any breach of these Conditions will be a waiver of any other or any subsequent Faiture by the stellar to unforce at any time any Conditions will not be construed at a waiver of such previsions any way affect the validity of these Conditions or any part or the right of the Seller to enforce each and every p 533 HEALTH AND SAFETY Any liability for anxing compliance with any requirements (statutory or otherwise) concerning health, safety or wolfare or any other matter which may relate to or allect the Specification of the Goods or their delivery rests exclusively on the canatomer. 5.4 APPROVALS AND CONSENTS Unless otherwise agreed in Writing by the Selfer, responsibility for obtaining all approvals or consents for the Goods or the Contract required by statute, contract or otherwise will be that of the Customer. 6 6.1 UBLINET IN THE PROFESSION OF T iod is named for performance of the Contract, the Customer will accept performance within that 6.2 PROPER LAW These Conditions and any Contract will be construed in all respects in accordance with English Law. They are treated as made in England. Any proceedings will be through the English Courts. 6.3 NOTICE Any notice required to be given under these conditions will be in Writing. It must be addressed to the other party's address from time to time notified by the other party. 6.4 SUB-CONTRACTING The Seller reserves the right to sub-contract the performance of the whole or part of the Contract. 6.4.1 storage; or al such time as the Solen Tinhs IB self the Goods and (alter deducting all reasonable storage and selfing to expense) account to the Customer for any excess over or charge the Customer for any shortfall below in either as the Control Fride. DRAWINGS, PLANS All drawings and plans used in the manufacture of the Goods together with all specifications, technical information and estimates remain the exclusive property of the Selfer. This apples even where the whole or part of their cost has been charged to the Customer. Copyright will remain the property of the Selfer. All plans, drawings and Specifications are confidential. 6.4.2 skrager of adult immovement to the balance for any adult for Goods and (after disclaring at measurement of any identifial below in either adult immovement to the balance for any scenes over or disclaring the Customer for any identifial below in either case the Context Price. Subledic crassages and hardstanding will be provided by the Customer for Any identifial below in either to charge the Customer for any haulage charges. The Customer for Any immovement and the the Subledic analysis and the Antonion State and Antonion State and the Antonion State and Antonion Antonio Antonion Antonio Antonio Antonio Antonio Antonio Antonio Anton 6.5 contidential. The Customer argrees not to sell or otherwise dispose of any Coods it that would intringe any letters patient or other intelectual property right under which the Seller is either the owner or is autorised to sell or nanulacture the Coods. This condition 15 applies where the Seller manufactures the Coods to Clausom's Specification. The Customer will indentify the Seller against all losses, damages, costs, consequential losses, dama adoptense awarded against or industries that in an entities of the Coods to Clausom's Specification, the Johnson mound by the Seller is consistent with any claim for infinitionament of any patient. Copyright design, tademark or other industriation in hielectual property rights of any other person which results from the Seller's use of the Specification in producing and willing the Coods. 6.6 6.7 TERMINATION responsible for all haulage costs. REK AND PROPERTY 17 Rink or ananga to closs or deterioration of the Goods will pass to the Customer on the cartier of clither delivery at 17.1 17 Rink or ananga to closs or deterioration of the Goods will pass to the Customer on the cartier of clither delivery at 17.1 17.1 Interpreprint is reading or or, if the Customer errongular tails to balac delivery of the Goods, the inne when the steller has received in cash or cleared stands 17.3 Regardless of delivery of the Goods of the Customer unit the Selfer has received in cash or cleared stands 17.5 Self with any agent and table. The Customer will be the Goods or say other provisions of these Conditions, the property and the in the Goods of the Customer unit the Selfer has received in cash or cleared stands 17.5 Self with standard or the Customer will be the Goods superate from house of the Customer and thing dantes. The Goods will be opposity struct, protected and instruct and identified as the Selfer's property. 17.5 If the Customer selfs any Goods, the entire proceeds of sale will be held in trust for the Selfer. 17.5 TERMINATION If the Coakiners either-breaches the Centract or other obligations to the Sciler; or has a judgment entered against it or distress or execution is levied upon its property or its assets; or makes or offers to make any arrangement or composition with its creditors; or commis any add of backnoby or if any petition or recolving order is presented or make against him or if the Customer, has a fundament additional additional additional additional additional additional additional additional to additional additional additional additional additional additional additional additional additional has a recolver, additional additional additional additional additional additional additional additional has a foreconter, additional a 771 72 7.3

9. FPC Certificate

SCCS	Steel Construction 4 Whitehall Court, W London SW1A 2ES Tel: +44 (0) 20 7839 Email: sccsinfo@ste www.steelcertificatio	3980 elconstruction.org
	Certificate	
	of	
Fact	ory Production Control (F	PC)
	2273 – CPR – 0022	
Construction Products (An	ation (UK) Statutory Instrument 2019 No 465 of the United tendment etc) (EU Exit) Regulation 2019) and the Constru t) Regulations 2020, this certificate applies to the construct	ction Products (Amendment
	Structural Components for Steel Structures	5
UK Designated Standard	Type / Execution Class of the Construction Product	
BS EN 1090- 1:2009+A1:2011	Load bearing structural steel components up to EXC 4 according to BS EN 1090-2:2018+A1:2024	1, 2, 3a and 3b table A.1 of BS EN 1090- 1:2009+A1:2011
	placed on the market by	
	Hi-SPAN Ltd	
	and produced in the factories	
	Ayton Road, Wymondham, Norfolk, NR18 0RD	
further testing of samples Body No. 2273 – Steel Co	facturer to the initial type-testing of the product, a factory p s taken at the factory in accordance with a prescribed test instruction Certification Scheme Ltd - has performed the in ion control and performs the continuous surveillance, asso factory production control.	plan and that the Approved itial inspection of the factory
Attestation	This certificate attests that all provisions concern production control described in Annex ZA of the or BS EN 1090-1:2009+A1:2011 were applied.	
Date of first issue	February 2012	
Date of this issue	18 July 2024	
Date of expiry	17 July 2027	
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.	
To confirm the valid	ty of this certificate, please click on the following link www	steelcertification.co.uk
Chairman: Dr S Pike MIMMM C.Eng	UKAS PRODUCT SL BI	Blackman . stor of Certification: ackman BOSH Env Dip NEBOSH CMIOSH ACQ

10. ISO 9001 Certificate

Steel Construction Certification Scheme

Certificate of Registration

This is to certify that the Quality Management System of

Hi Span Ltd

Ayton Road, Wymondham, Norfolk, NR18 0RD

complies with the requirements of ISO 9001:2015

The Scope of Registration is:

Design, detail, manufacture and supply of cold formed galvanised steel purlins, roof and floor beams, channels, sheeting rails, framing and associated accessories.

Certificate number:	Q 086	
Initial registration:	December 2011	
Latest issue:	18 July 2024	
Expiry date:	17 July 2027	

To confirm the validity of this certificate please click on the link at www.steelcertification.co.uk

Chairman: Dr S Pike MIMMM C.Eng



SL Blackman

Director of Certification: SL Blackman Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI

Steel Construction Certification Scheme Limited • No. 2370407 Registered in England Registered Office: 4, Whitehall Court, Westminster, London SW1A 2ES Tel: +44 (0) 20 7839 3980 • email: sccsinfo@steelconstruction.org • www.steelcertification.co.uk

11. ISO 14001 Certificate

Steel Construction Certification Scheme

Certificate of Registration

This is to certify that the Environmental Management System of

Hi-Span Ltd

Ayton Road, Wymondham, Norfolk, NR18 0RD

complies with the requirements of BS EN ISO 14001:2015

The Scope of Registration is:

Design, detail, manufacture and supply of cold formed galvanized steel purlins, roof and floor beams, channels, sheeting rails, framing, and associated accessories.

Certificate number:	E 086	
Initial registration:	14 October 2022	
Latest issue:	22 July 2024	
Expiry date:	02 October 2026	

To confirm the validity of this certificate please click on the link at www.steelcertification.co.uk

Chairman: Dr S Pike MIMMM C.Eng



SI Blackman

Director of Certification: SL Blackman Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI

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12. ISO 45001 Certificate

Steel Construction Certification Scheme

Certificate of Registration

This is to certify that the Occupational health and Safety Management System of

Hi-Span Ltd Ayton Road, Wymondham, Norfolk, NR18 0RD

complies with the requirements of BS EN ISO 45001:2018

The Scope of Registration is:

Design, detail, manufacture and supply of cold formed galvanized steel purlins, roof and floor beams, channels, sheeting rails, framing, and associated accessories.

Certificate number:	H 086	
Initial registration:	03 October 2023	
Latest issue:	03 October 2023	
Expiry date:	02 October 2026	

To confirm the validity of this certificate please click on the link at www.steelcertification.co.uk

Chairman: Dr S Pike MIMMM C.Eng



Blackman

Director of Certification: SL Blackman Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI

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13. BCSA Sustainability Certificate



14. Insurance Certificate







